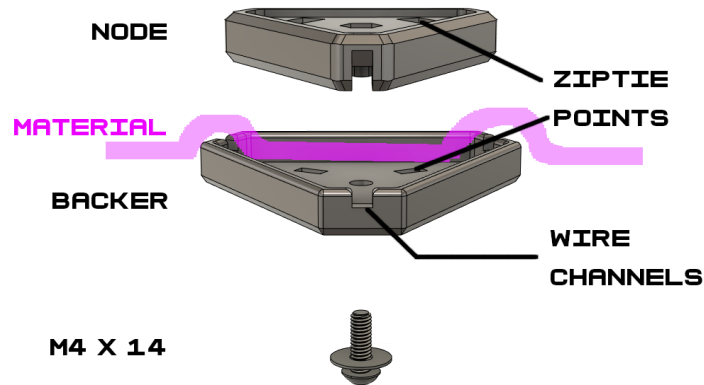


POLYNODE PRINT GUIDE

Thank you for your purchase download! Here are a few things you should know.



File List:

- Panel_A-3: An STL version of the top layer, which is normally laser cut. This can be printed, sanded, painted, and affixed to the Node part(s), or used as a template to cut from a material of your choice. 3mm tall.
- Node_1: Main part of the PolyNode. The recess for the Panel is 1.5mm deep.
- Node_3: Same as Node_1, except the recess is 3mm deep.
- Backer_Notched: This part goes inside the garment.
- PolyNode Quick Guide.pdf: Install guide that usually ships with finished products.

Printing:

- There's not much to it. Designed for FDM PLA. Supports are recommended.

Assembly:

- You will need an M4 nut and M4 x 14 screw (or similar length). A washer is nice.
- Carefully set the nut in the center of the Node, aligning it with the hexagonal hole, then bash it with a hammer. The nut will sink into the hole. A lock nut will fit too, if you prefer.
- Affix the Panel in the Node recess with CA glue (superglue). Use small dots and apply pressure for 10-20 seconds. An accelerant is handy.

I'm always working on new sci-fi gear! If you like this kind of stuff, follow @starside_armory on Instagram for updates. Thanks again for your support, I couldn't do this without you!

See you starside,
Curtis